

207 SERIES

Vertical Hold Down Clamps | Product Overview

Features:

- Largest selection of arm and mounting options
- Low profile T-Handle version available
- Available in stainless steel
- BLK models feature a black, non-reflective finish

Applications:

- Checking fixtures
- Assembly & test
- Light machining
- Woodworking

Also Available:

See page MC-ACC-1 for accessories

807-U Pneumatic toggle clamp
(See page MC-PTC-6)

807-S Pneumatic toggle clamp
(See page MC-PTC-6)

Accepts M8 or 5/16 spindle accessories

207-U
Flanged Base
U-Bar



-SSS Stainless
Steel Model



207-UL
Flanged Base
Long U-Bar



207-S
Flanged Base
Solid Bar



207-L
Flanged Base
Long Solid Bar



207-TU
Flanged Base
T-Handle
U-Bar



207-TUL
Flanged Base
T-Handle
Long U-Bar



207-UR
Flanged Base
U-Bar
DESTACO®
Toggle Lock
Plus



207-LR
Flanged Base
Long Solid Bar
DESTACO®
Toggle Lock
Plus



207-UB
Straight Base
U-Bar



207-ULB
Straight Base
Long U-Bar



207-SB
Straight Base
Solid Bar



207-LB
Straight Base
Long Solid
Bar



207-LBR ⓘ
Straight Base
Long Solid Bar
DESTACO®
Toggle Lock
Plus



207-UF ⓘ
U-Bar
Dual Mount



207-SF ⓘ
Solid Bar
Dual Mount



207-U-L ⓘ
Flange Base
Open Bar



207-U-L-BLK
Blackout Series
Flanged Base
Open U-Bar



207-UB-L ⓘ
Straight Base
Open Bar



207-UB-L-BLK
Blackout Series
Straight Base
Open U-Bar



207305

Flanged Grip. Provides added safety and protection. Fits all 207 Series (except T-Handle) clamps. Order separately.

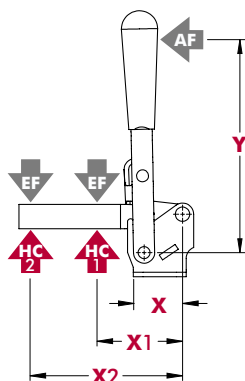


ⓘ This item is available upon request

					Accessories (Supplied)			
Model	Max. Holding Capacity	Clamp Bar Opening (+10°)	Handle Opening (+10°)	Weight	Bolt Retainer	Spindle Assembly	Flanged Washers	
207-U	1670 N [375 lbf]	99°	57°	0,30kg [0.67lb]	---	225208-M	507107	
207-UR				0,45kg [1.00lb]				
207-UL				0,30kg [.67lb]				
207-USS	2000 N [450 lbf]			0,32kg [0.70lb]	---	207943-M	507907	
207-S	2220 N [500 lbf]			0,31kg [0.69lb]	207105	---	---	
207-L				0,34kg [0.74lb]				
207-LR				0,45kg [1.00lb]				
207-UB	1670 N [375 lbf]			0,33kg [0.72lb]	---	225208-M	507107	
207-ULB				2220 N [500 lbf]	0,31kg [0.69lb]	207105	---	---
207-SB					0,34kg [0.75lb]			
207-LB	0,45kg [1.00lb]							
207-LBR ⓘ	1670 N [375 lbf]	0,33kg [0.72lb]	---	---	507107			
207-TU								
207-TUL								
207-UF ⓘ	1670 N [375 lbf]	96°	56°	0,43kg [0.94lb]	---	225208-M	507107	
207-SF ⓘ	2220 N [500 lbf]	90°	57°	0,38kg [0.84lb]	207105	---	---	
207-U-L ⓘ	1670 N [375 lbf]	99°		0,38kg [0.84lb]	---	---	507107	
207-U-L-BLK ⓘ							507107-BLK	
207-UB-L ⓘ							507107	
207-UB-L-BLK ⓘ							507107-BLK	

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Holding Capacities



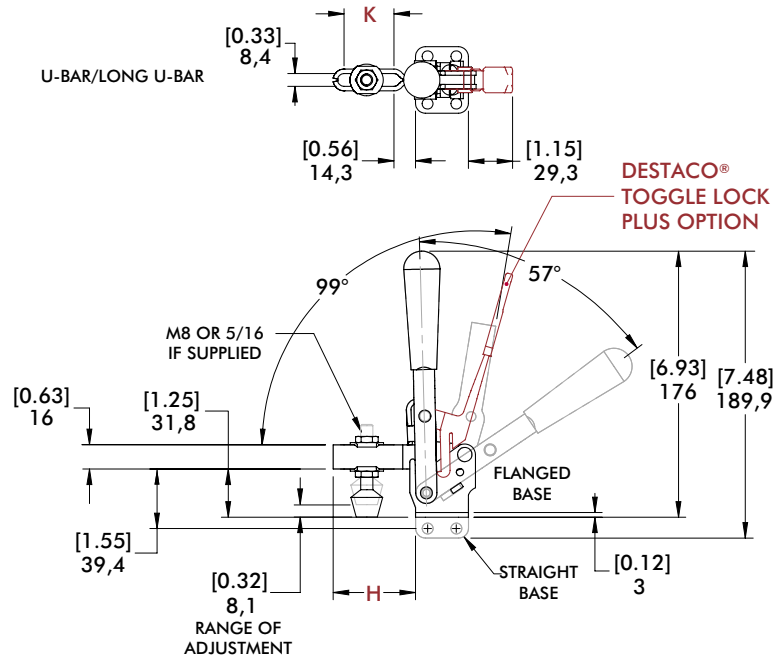
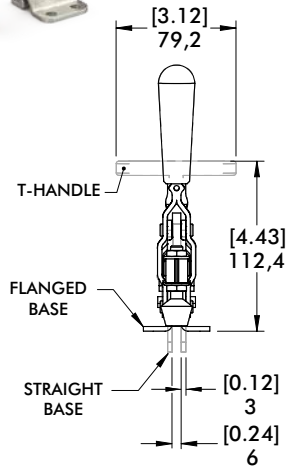
Model	X	X1	X2	Y	±HC1	±HC2	±EF(X1):AF	±EF(X2):AF
U/UB/UR	[1.28] 32,6	[2.00] 50,8	[3.75] 95,3	[4.90] 124,5	[375 lbf] 1670N	[225 lbf] 1000N	12:1	6:1
UL/ULB		[3.88] 98,5	[5.00] 127		[150 lbf] 670N		7:1	4:1
USS		[2.00] 50,8	[3.75] 95,3		[450 lbf] 2000N	[240 lbf] 1070N	10:1	5:1
S/SB		[2.88] 73,0			[500 lbf] 2220N	[350 lbf] 1560N		7:1
L/LR LB/LBR		[2.88] 73,0	[5.00] 127	[3.66] 9	[375 lbf] 1670N	[225 lbf] 1000N	6:1	4:1
TU		[3.88] 98,5	[5.00] 127		[150 lbf] 670N		4:1	3:1
TUL								
U-L		[2.00] 50,8	[3.75] 95,3		[375 lbf] 1670N	[2225 lbf] 1000N	12:1	6:1
UB-L								

Dimensions shown "mm [inch]" ± HC = Holding Capacity, EF = Exerting Force, AF = Applied Force

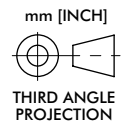
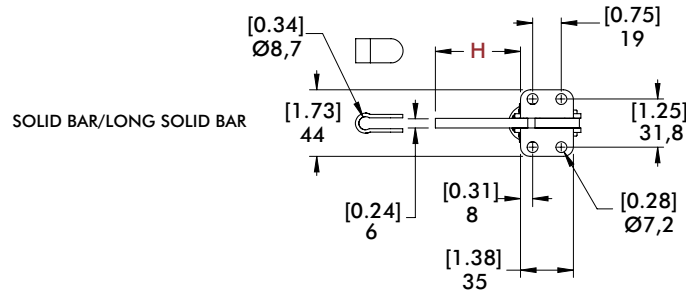
207 SERIES

Vertical Hold Down Clamps | Dimensions | -U/-UL/-S/-L/-TU/-TUL/-UR/-LR/-UB/-ULB/-SB/-LB/-LBR

207-U
Flanged Base
U-Bar



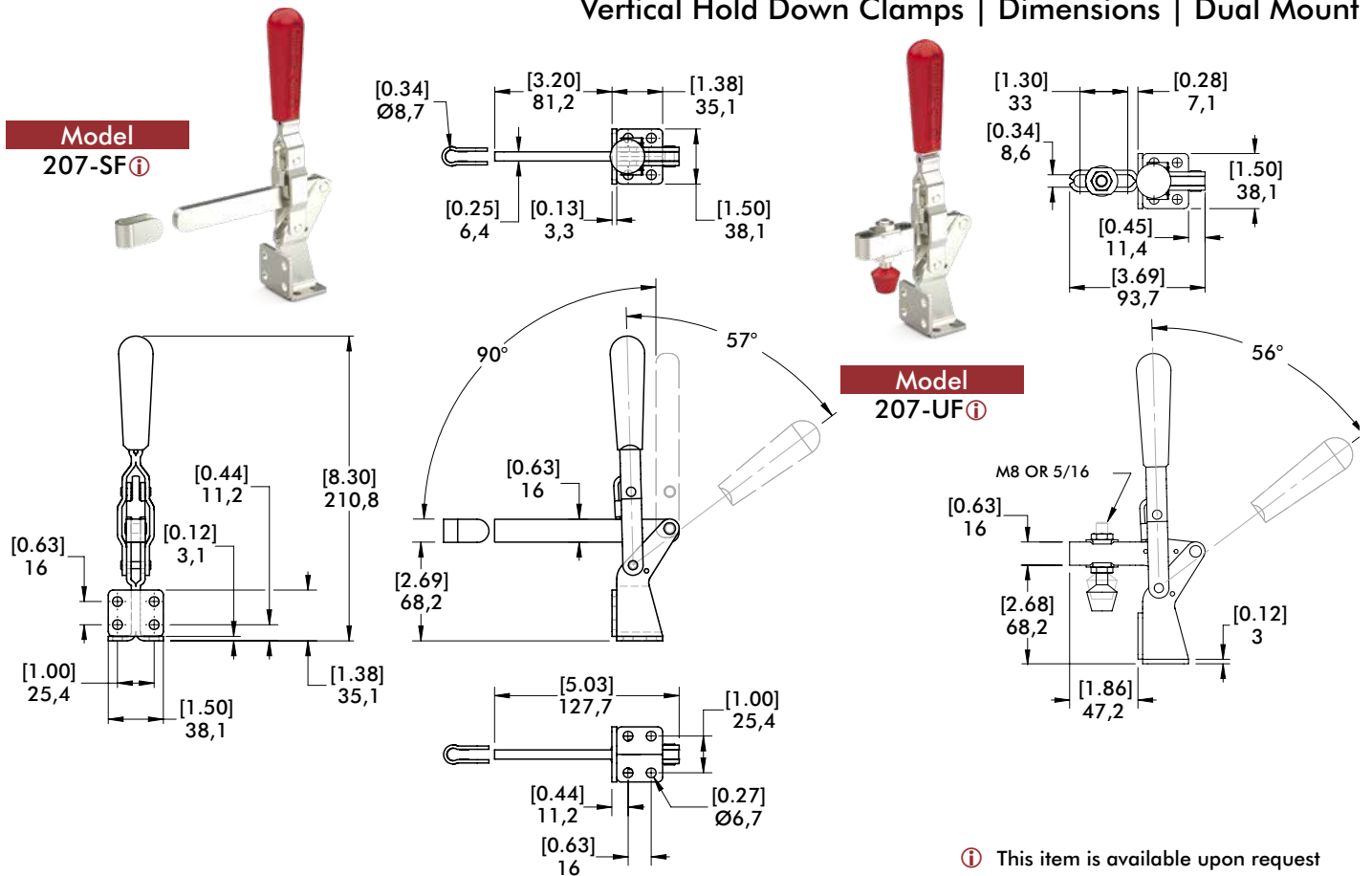
207-SB
Straight Base
Solid Bar



Bar Style	Clamp Models	H	K
	207-U/207-UR/207-TU/207-UB	[2.14] 54,4	[1.30] 33
	207-UL/207-ULB/207-TUL	[3.84] 97,6	[2.94] 74,6
	207-S/207-SB	[2.21] 56,2	---
	207-L/207-LR/207-LB/207-LBR ⓘ	[3.48] 88,4	---

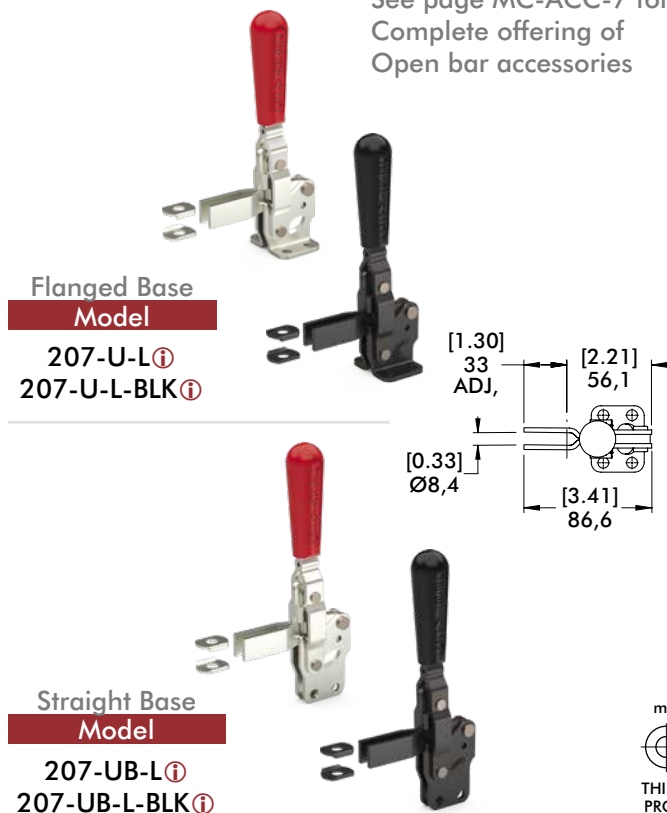
ⓘ This item is available upon request

Vertical Hold Down Clamps | Dimensions | Dual Mount



Open Bar Option

See page MC-ACC-7 for Complete offering of Open bar accessories



Stainless Steel

